

## Bid invitation

### Information

Description: DEVELOPMENT MACHINING OF AXLE RINGS(LHRH

Bid invitation number: 6300033746

Version: 1

### Bid invitation rules

Bid invitation currency: INR

**Timezone:** UTC+53

**Submission period:** 21.08.2020 14:00:00

**Opening date:** 21.08.2020 14:30:00

**Created On:** 08.08.2020 04:17:52

### Bid invitation text:

I.SCOPE OF SUPPLY: - AXLE RING MACHINING (LH&RH) (SUBCONTRACT)

1) Supplier has to carry out the Machining of Axle Rings LH & RH (Quantity – 8 Sets i.e 16 nos) (992AX50074 & 992AX50082) as per the drawings & specifications given by the BEML and details are as below:-

a) 1 Set (2 nos) of Axle rings (LH & RH) for partial machining – (Dimensional report attached for partial machined along with Photos)

b) 7 Sets (14 nos) of Axle rings (LH & RH) for complete machining.

2) Supplier should have adequate machining in-house facility to carry-out the machining operations.

3) For sl. No. 1 and 2, supplier has to quote for partial machining and for sl. No. 3 and 4, supplier has to quote for complete machining.

4) L1 will be evaluated based on lowest financial out-go of the supplier for all line items (quantity:16 no's)

5) Forged Axle rings to part no: 992AX53711 will be supplied to the Supplier for complete machining. (proof machined Photograph attached).

Dimension of proof machined Ring:

OD: 1835 mm

ID: 1500 mm

6) For any technical clarification, kindly contact following official, the details as below:

Mr. Sudarshan K S, General Manager

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Mob: 97315-61734

Email: gwoffice@beml.co.in, sudhiks@beml.co.in, gwsudha@beml.co.in.

Truck division, Mysuru

Mr. Baliga, DGM- Subcontract

Mob: 94491-47203

Email: yps@beml.co.in

7) Supplier are requested to provide the break-up cost for machining operations i.e number of hours required for machining and type of machine used as per the attached format and details to be uploaded in SRM portal.

8) Quality process sheets (for complete machining) to be given after placement of Purchase Order and before commencement of sample development

9) After readiness of sample email to bemlcq@beml.co.in and copy to office@vds.beml.co.in, supplier has to inform BEML for inspection. Stage inspection if any, will be carried out by BEML Source Inspection Team at Supplier premises.

10) 1 set (LH & RH) of sample to be offered for inspection. After sample acceptance, further quantities to be supplied as per scheduled by division/ mutual discussion.

## II. TERMS & CONDITIONS: -

1) Supplier has to indicate the unit price only in the basic price tab of SRM portal and unit price should not be inclusive of any other development charges.

2) In case of firms is not in BEML vendor base and becomes L1 such firm will be assessed before placing Purchase Order. On assessment, if L1 firm is not recommended then L2 firm quote will be considered for further evaluation and so on.

3) Sl. No. 1 and 2 will be awarded to L1 only and sl no. 3 and 4 will be shared between L1 and L2 at the ratio of 60:40. (4 sets to L1 and 3 sets to L2) if the L2 firm accepts the finalized unit price of L1 firm. If L2 firm do not accept the L1 finalized unit price then full quantities will be given to L1 firm for machining.

4) Supplier are requested to provide the break-up cost for machining operations.

5) Drawings forwarded are for the purpose of quotation. If order is awarded, supplies have to be made as per controlled copy of drawings which will be sent by division.

6) Payment Terms: 30 days after receipt and acceptance of material for Micro, Small, Medium Enterprises (MSME's) and 60 days after receipt and acceptance of material for others. \*In case of Micro & Small Enterprises, supplier has to upload the Udyog Adhaar Certificate /Udyam registration certificate in the attachments of SRM portal.

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- 7) Lead time: Indicate the lead time required to develop the sample & Bulk supply in the notes of SRM portal
  - 8) Taxes applicable for CGST + SGST for intra state supplies and IGST for interstate supplies.
  - 9) Firm has to submit the quotation for the tendered quantity.
  - 10) Contact details for any issues in User ID, Password and uploading the quotation through SRM portal is:  
SRM team Ph: 080 22963 269, 080 22963141  
E – Mail: admin.srm@beml.co.in
  - 11) Class – 3 organizational digital signature is mandatory to upload quotes in SRM portal of BEML website.
  - 12) LD CLAUSE: Liquidated damages (LD) and not by way of penalties will be recovered for delayed supplies @ 0.5% of the price of any stores not delivered per week or part thereof subject to maximum of 5% of the value of the delayed portion of the purchase order.
  - 13). Quoted rate per piece is inclusive of scrap value generated at your end out of our materials and Also quoted price inclusive of Packing & Forwarding charges.
  - 14). No rate change is permitted after release of PO and it is to be honored till the execution of complete PO qty for the particular tender and No Tooling assistance will be given by BEML Mysore.
  - 15). Delivery schedules is as per BEML monthly requirements.
  - 16). Material sent to you by BEML should be returned with/without process within 180 days from the date of input material receipt, if material is returned without process for the reason other than the material defects then the Transport cost will be deducted from your outstanding bills.
  - 17). Kindly quote transportation scope clearly in your quote. That is Ex-works OR F.O.R. BEML.
  - 18). If the supplied items got rejected due to process & If it is reworkable at firm end, then the transportation for TO & FRO to be paid by firm only.
  - 19). Rejected material shall be collected by you with your own freight within 60 days or else material shall be salvaged.
  - 20). BEML reserves the right to deface/ damage the rejected parts before sending back to vendor.
  - 21). BEML LTD HAS THE RIGHT TO INCREASE / DECREASE THE ORDER QUANTITY AT THE SAME RATE.
- Attachments:  
DIM REP-4 FOR PART MACHI

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### Attachments:

LH MACHI DWG  
 RH MACHI DWG  
 3D\_VIEW\_DWG  
 FORG\_MTRL\_DWG\_DIMENSION  
 DIM REP-1 FOR PART MACHI  
 DIM REP-2 FOR PART MACHI  
 DIM REP-3 FOR PART MACHI  
 PARTIAL MACHI-PHOT1  
 PARTIAL MACHI POTO2  
 DATUM REF DWG  
 PROOF\_MACHI\_PHOTO  
 STD1  
 STD-1 PAGE2  
 STD1 PAGE3  
 3D\_VIEW2  
 FORMAT BREAK-UP COST  
 DIM REP-4 FOR PART MACHI  
 Digital Signature

### Bid invitation details

Item	Product Price Condition	Description	Vendor product number	Delivery date/ performance period	Quantity
1	992AX50074	AXLE RING MACHINED LH		00:00:00	1 NO

### Item long text:

Partial machining

IGST -Integrated GST %  
 SGST - State GST %  
 Basic Price INR  
 CGST - Central GST %

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2	992AX50082	AXLE RING MACHINED RH		00:00:00	1 NO
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### Item long text:

Partial machining

IGST -Integrated GST %

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Item	Product	Description	Vendor product number	Delivery date/ performance period	Quantity
	SGST - State GST	%			
	Basic Price	INR			
	CGST - Central GST	%			
3	992AX50074	AXLE RING MACHINED LH		00:00:00	7 NO
<b>Item long text:</b>					
Complete machining					
	IGST -Integrated GST	%			
	SGST - State GST	%			
	Basic Price	INR			
	CGST - Central GST	%			
4	992AX50082	AXLE RING MACHINED RH		00:00:00	7 NO
<b>Item long text:</b>					
Complete machining					
	IGST -Integrated GST	%			
	SGST - State GST	%			
	Basic Price	INR			
	CGST - Central GST	%			